



## Material - MSZ Ao X 10 CrNiMoCuNb 18-18

## **Standard Specification for Steel Casting**

Group - Ferrous Stainless Steel Alloys
Sub Group - MSZ Ao X 10 CrNiMoCuNb 18-18 Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.120 max.		
Silicon	Si %	1.500 max.		
Manganese	Mn %	2.000 max.	Solution Annealing	
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	17.000 - 19.000		
Nickel	Ni %	17.000 - 19.000		
Molybdenum	Mo %	2.500 - 3.500		-
Copper	Cu %	1.800 - 2.300	Mechanical Properties	
Niobium	Nb %	8xC < Nb < 1.1%	Tensile Strength in Mpa	550 min.
Iron	Fe %	Balance	Yield Strength in Mpa	260 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.4585	DIN	Germany	Casting	
J94651	UNS	USA	Casting	
SA-351 CN3MN	ASME	USA	Casting	
G X 7 CrNiMoCuNb 18-18	DIN	Germany	Casting	
A351 CN3MN	ASTM	USA	Casting	
A743 CN3MN	ASTM	USA	Casting	
A744 CN3MN	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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